



brookfield industries, inc.



We guarantee that the **Precision Engineered High Capacity Hinges** listed below will perform as specified for the life of the original installation. Any hinge not meeting the performance requirements under normal operating conditions or found to have a material or workmanship defect will be replaced or reworked. Any defective hinge shall be evaluated ⁽¹⁾ prior to credit being issued for replacement. Reimbursements (including related shipping and/or labor costs ⁽²⁾) will be issued after the evaluation process is completed:

All **Series W, Series K, Series CPH, Series i(i8510-i8513)** hinges that feature needle roller bearing, affixed with the **Certification Stamp**.

Excluded from this warranty:

- Any hinge exhibiting evidence of improper installation
- Any hinge exhibiting evidence of abnormal physical abuse or severe environmental conditions.
- Any hinge damaged by shipping
- Any hinge without the **Certification Stamp**
- Exterior hinges

(1) The hinge shall be returned to brookfield industries, inc. or sufficient documentation submitted for review.

(2) Any labor reimbursements directly related to hinge replacement shall be an amount either agreed upon by both parties, or an amount not to exceed. Travel expenses are excluded.